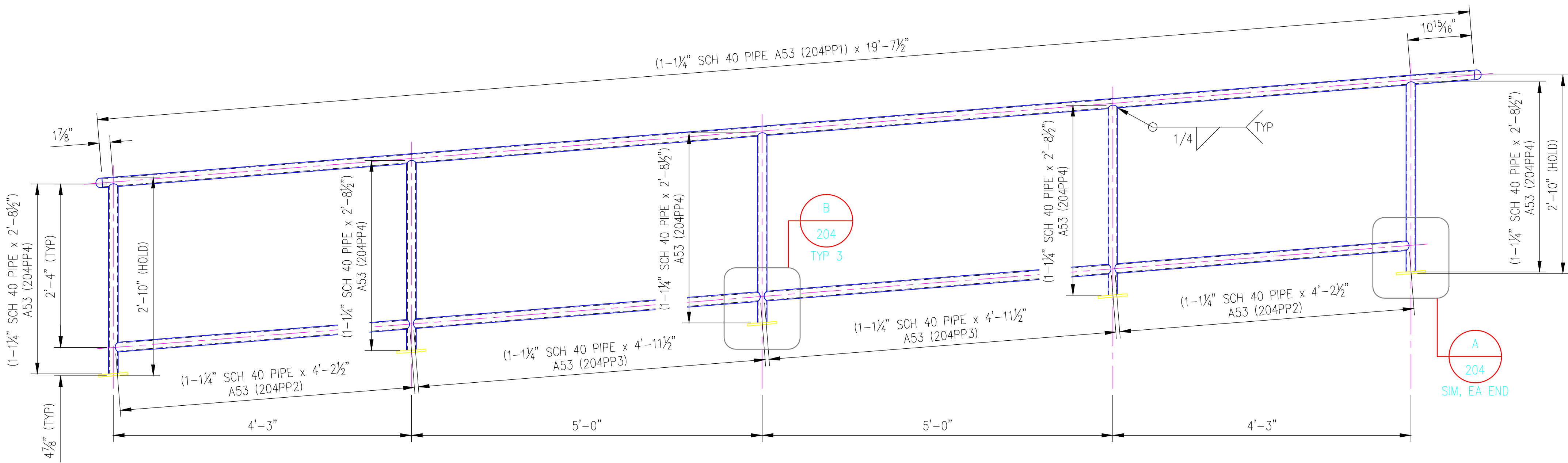
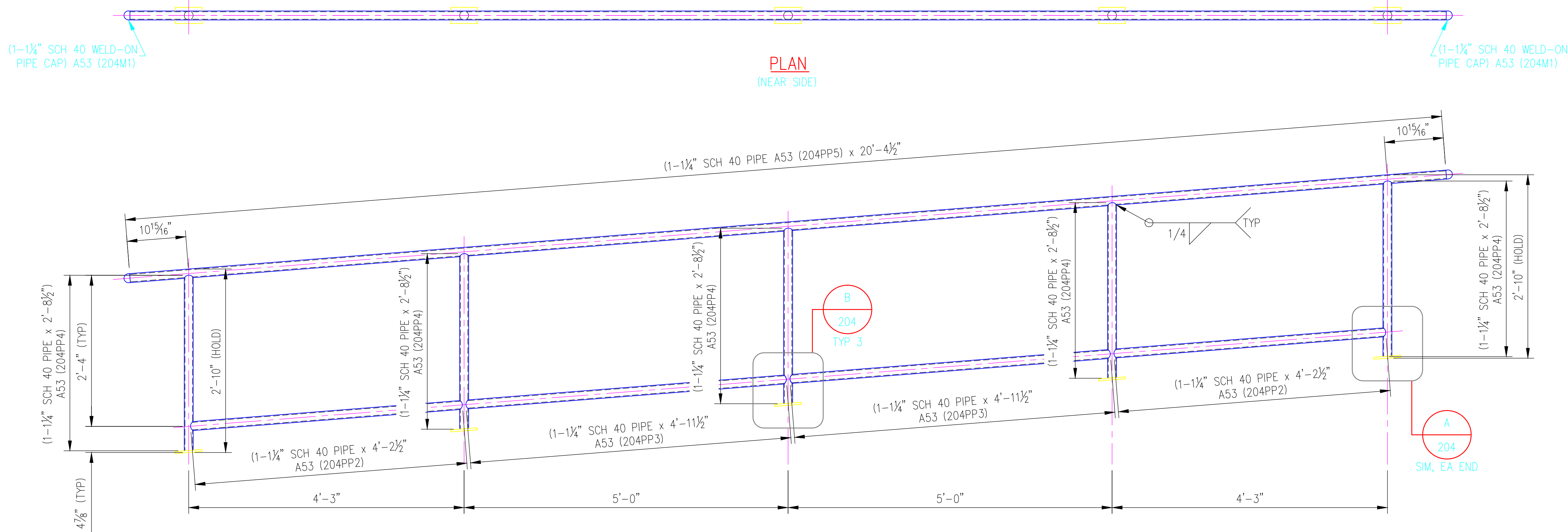


PLAN
(FAR SIDE)

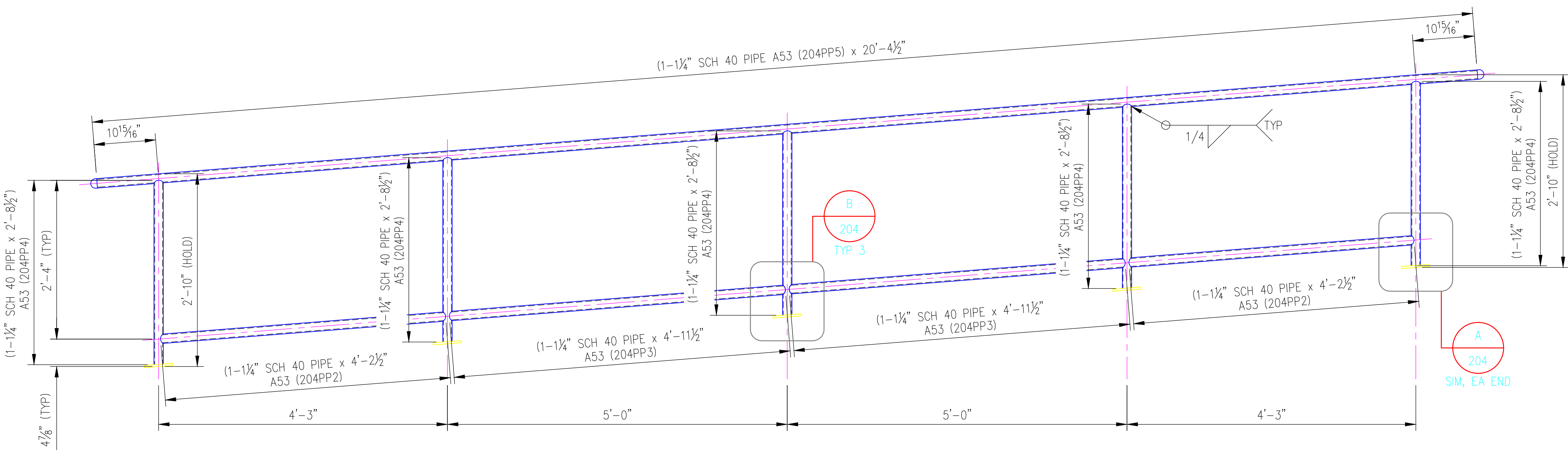


ELEVATION
(FAR SIDE)

RAMP HANDRAIL
SCALE: 1"=1'-0"
204A
ONE REQ'D



PLAN
(NEAR SIDE)

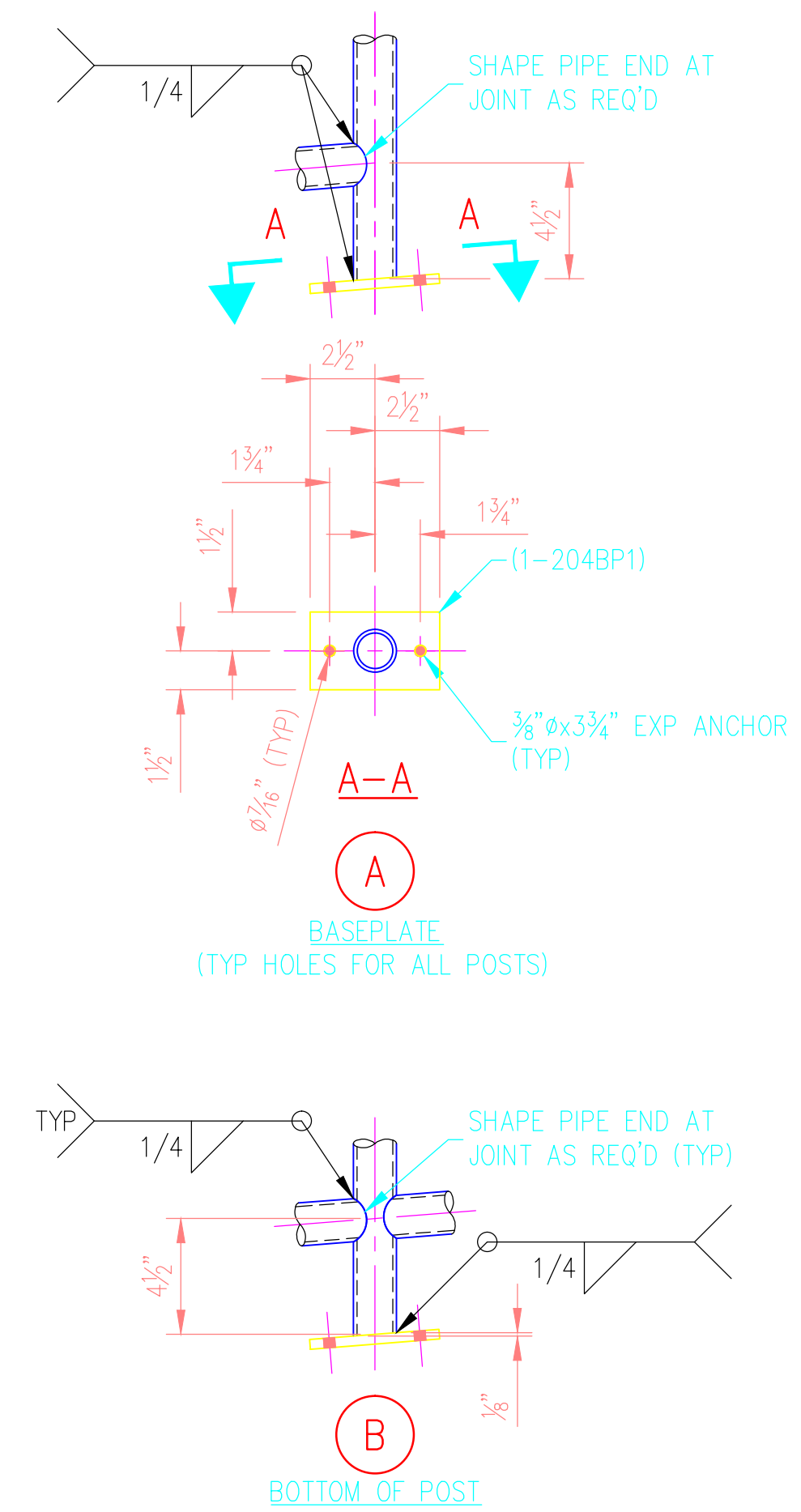


ELEVATION
(NEAR SIDE)

RAMP HANDRAIL
SCALE: 1"=1'-0"
204B
ONE REQ'D

BILL OF MATERIAL

ITEM NO.	SHIP MARK	PIECE MARK	NO. OF PIECES	DESCRIPTION	LENGTH		REMARKS
					FEET	INCHES	
204A			1	RAMP HANDRAIL-FAR SIDE			
204PP1			1	1 1/4" SCH 40 PIPE	19	7 1/2	A53
204PP2			2	1 1/4" SCH 40 PIPE	4	2 1/2	A53
204PP3			2	1 1/4" SCH 40 PIPE	4	11 1/2	A53
204PP4			5	1 1/4" SCH 40 PIPE	2	8 1/2	A53
204BP1			5	R 3/8"x3	0	5	A36
204M1			2	1 1/4" SCH 40 PIPE CAP	-	-	A53, WELD-ON
204B			1	RAMP HANDRAIL-NEAR SIDE			
204PP5			1	1 1/4" SCH 40 PIPE	20	4 1/2	A53
204PP2			2	1 1/4" SCH 40 PIPE	4	2 1/2	A53
204PP3			2	1 1/4" SCH 40 PIPE	4	11 1/2	A53
204PP4			5	1 1/4" SCH 40 PIPE	2	8 1/2	A53
204BP1			5	R 3/8"x3	0	5	A36
204M1			2	1 1/4" SCH 40 PIPE CAP	-	-	A53, WELD-ON
				FIELD BOLTS			
20				3/8" EXPANSION ANCHOR	0	3 3/4	TYPE 304 SSSL



MATERIAL, COATING & FABRICATION SPECIFICATIONS

MATERIALS & FABRICATION	COATINGS
ALL TUBE SECTIONS: A500 GRADE B	FINISH-ONE SHOP COAT PRIMER
ALL PIPES: A53, GR. B, SCH. 40	
WIDE FLANGES, PLATES & BARS: A36	
ALL OTHER STEEL: A36	
WELDED, HEADED ANCHOR STUDS: A108	
HEADED ANCHOR BOLTS: A307	
INDOOR ANCHOR BOLTS: A307	
OUTDOOR ANCHOR BOLTS: TYPE 304 SSSL	
ALL WELDING: AWS D1.1	
SURFACE PREP: SSPC-SP6	
SCALE: AS NOTED	

DATE:	
REV:	
REVISION DESCRIPTION:	
ENGINEER'S STAMP:	

ANDY'S BEST CAD
1323 CARLYLE PARK CIRCLE
HIGHLANDS RANCH, CO 80129
303-808-3352
WWW.ANDYSBESTCAD.COM

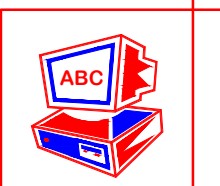
DRAWN: A. LANDT
DESIGNED: A. LANDT
CLIENT: 02/15/16
DATE: AS NOTED
SCALE: AS NOTED

PROJECT:

RAMP HANDRAIL
DETAILS

DRAWING TITLE:

DRAWING NO.:
S07/204
OF



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